

# Mounting Pliers for Bayonet Ring

ARMANO

## Disassembling and assembling bayonet rings

T11-000-002

### Application

Required for repairs and also when fillable devices are filled subsequently and a pointer correction is necessary.

### Version

#### Formed Part

Made of tool steel – hardened and black-oxide finished

#### Inlay

Made of rubber – glued

#### Handles

Made of profiled stainless steel tube

### Available Versions

NCS 63	NCS 63 – a
NCS 100	NCS 100 – a
NCS 160	NCS 160 – a

Depending on the NCS (nominal case size) and design (tight ring or American case type –a), a separate pair of pliers is required.



### Operating Instructions

#### Opening the devices

In case of filled versions, the case filling must be removed via the filling port (without illustration).



1. Fasten the pressure gauge adequately (e.g. in a vice).



2. Place the clamping ring on the device and clamp it with one hand.



3. Loosen the bayonet ring by turning it counterclockwise.



4. Turn the ring by hand and remove it straight upwards without touching the inner parts.



#### Closing the devices

Proceed in the following order

- Fasten the device.
- Position the bayonet ring and tighten it hand-tight (turn it clockwise).
- Position the clamping ring and tighten it firmly.